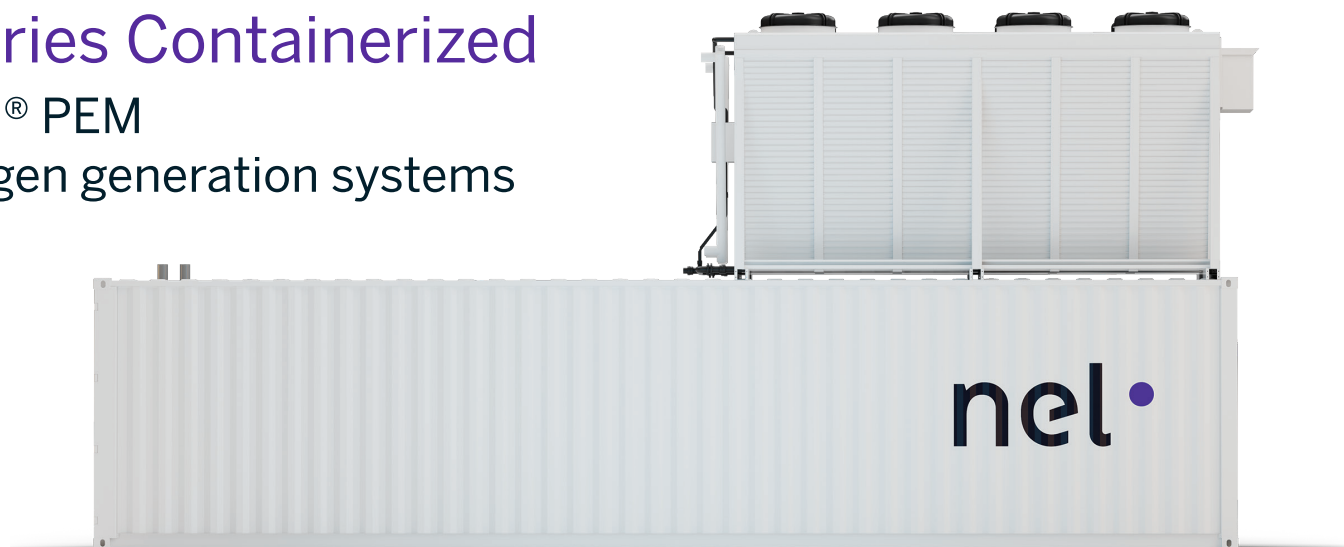


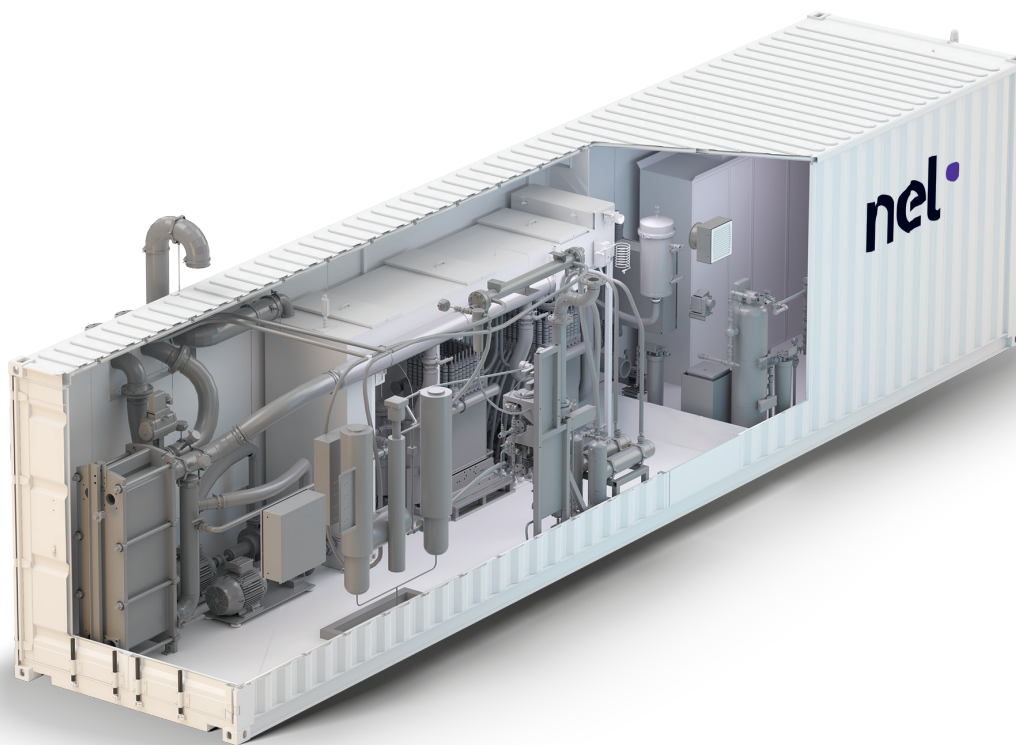


## M Series Containerized Proton® PEM Hydrogen generation systems



MODEL	MC250	MC500
Class	1.25 MW	2.5 MW
Description	Fully-automated MW-class on-site hydrogen generator utilizing a modular containerized design for ease of installation and integration Tri-mode operation (selectable): <ul style="list-style-type: none"><li>• Command-following mode allows operation based on available input power</li><li>• Load following mode automatically adjusts output to match demand</li><li>• Tank filling mode operates with power-conservation mode during standby</li></ul>	
Electrolyte	Proton Exchange Membrane (PEM) – caustic-free	
HYDROGEN PRODUCTION		
Net production rate Nm³/h @ 0° C, 1 bar SCF/h @ 70° F, 1 atm kg/24 h	246 Nm³/h 9,352 SCF/h 531 kg/24 h	492 Nm³/h 18,704 SCF/h 1,062 kg/24 h
Delivery pressure – nominal	30 barg (435 psig); full differential pressure H <sub>2</sub> over O <sub>2</sub>	
Average power consumption at stack per volume of H <sub>2</sub> gas produced <sup>1</sup>	4.5 kWh/Nm³	
Average power consumption at stack per mass of H <sub>2</sub> gas produced <sup>1</sup>	50.4 kWh/kg	
Purity (concentration of impurities)	99.95% [H <sub>2</sub> O < 500 ppm, N <sub>2</sub> < 2 ppm, O <sub>2</sub> < 1 ppm, all others undetectable]	
Purity (concentration of impurities with optional high purity dryer)	ISO 14687:2019(E) Type I, Type II Grade D and SAE J-2719 Type I Grade L 99.9995% [H <sub>2</sub> O < 5 ppm, N <sub>2</sub> < 2 ppm, O <sub>2</sub> < 1 ppm, all others undetectable]	
Start-up time (from off state)	< 5 min	
Ramp-up time (minimum to full load)	< 15 sec	
Ramp rate (% of full-scale)	≥ 15% per sec (power input mode)	
Production capacity dynamic range	10 to 100%	
DI WATER REQUIREMENT		
Consumption rate at maximum production	222 l/h (58 gal/h)	444 l/h (116 gal/h)
Temperature	5 to 40°C (41 to 104°F)	
Input water quality	Required: ASTM Type II Deionized Water, < 1 µS/cm (> 1 MΩ-cm) Preferred: ASTM Type I Deionized Water, < 0.1 µS/cm (> 10 MΩ-cm)	
Water purification system (included)	Reverse Osmosis/Electronic DI (RO/EDI)	

MODEL	MC250	MC500
ELECTRICAL SPECIFICATIONS		
Electrical requirements	Typical installation: 6.6 to 35 kV, three phase 50 Hz/60 Hz Low voltage, three phase required for balance of plant and ancillary equipment	
Power quality	Total harmonic distortion: < 5%, power factor: > 0.9 nominal power, at normal power	
PHYSICAL CHARACTERISTICS		
Electrolyser container <sup>2</sup> W x D x H	12.2 m x 2.5 m x 3 m (40 ft x 8 ft x 9.9 ft)	12.2 m x 2.5 m x 3 m (40 ft x 8 ft x 9.9 ft)
Rectifier/transformer container <sup>2</sup> W x D x H	6.1 m x 2.5 m x 2.6 m (20 ft x 8 ft x 8.5 ft)	12.2 m x 2.5 m x 3 m (40 ft x 8 ft x 9.9 ft)
ENVIRONMENTAL CONSIDERATIONS – DO NOT FREEZE		
Standard siting location	Outdoor, pad mounted Flatness 35/25 per ACI-117-10 Bottom access for AC and DC electrical connections, water and drains	
Storage/transport temperature	5 to 60°C (41 to 140°F)	
Ambient temperature	-20 to 40°C (-4 to 104°F)	
Altitude range-sea level	1,000 m (3,281 ft)	
OPTIONS		
• Medium voltage input 4.16 to 6.6 kV	• Thermal control unit	• High purity hydrogen dryer with dew point meter



Representative views of MC500 – installation may vary.

Specifications are subject to change based on siting and configuration. Please contact Nel Hydrogen for solutions to best fit your needs.

<sup>1</sup>. Dependent on configuration and operating conditions.

<sup>2</sup>. Plus vent and rooftop equipment, site specific.